

Item	Percent of "Other"	Percent of Total
Crude oil and blend stocks	-	85
Other operating costs		
Fuel oil, fuel gas	40.7	6.1
Electrical power	5.3	0.8
Maintenance	23.3	3.5
Operations	18	2.7
Catalysts and chemicals	12.7	1.9
Totals	100	100

Guide To Refinery Operating Costs Process Costimating

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