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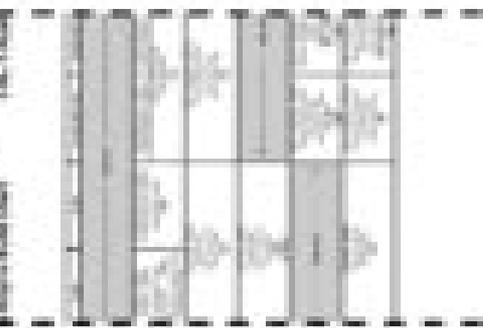
For a complete understanding of the information presented in this manual, it is recommended that you read the entire manual before attempting to perform any maintenance or repair work. This manual contains important safety information and instructions that must be followed to avoid injury or damage to the engine.



SAFETY INFORMATION

WARNING: Always use proper safety procedures when working on the engine.

Always wear your seat belt and do not drink and drive. Do not drink alcohol or use drugs before operating the engine. Do not operate the engine in rough weather conditions. Do not operate the engine near children or pets. Do not operate the engine near power lines. Do not operate the engine near flammable liquids or gases. Do not operate the engine near open flames or sparks. Do not operate the engine near high voltage electrical equipment. Do not operate the engine near moving machinery. Do not operate the engine near falling objects. Do not operate the engine near slippery surfaces. Do not operate the engine near uneven terrain. Do not operate the engine near steep slopes. Do not operate the engine near cliffs or rocks. Do not operate the engine near trees or other obstacles. Do not operate the engine near power lines. Do not operate the engine near flammable liquids or gases. Do not operate the engine near open flames or sparks. Do not operate the engine near high voltage electrical equipment. Do not operate the engine near moving machinery. Do not operate the engine near falling objects. Do not operate the engine near slippery surfaces. Do not operate the engine near uneven terrain. Do not operate the engine near steep slopes. Do not operate the engine near cliffs or rocks. Do not operate the engine near trees or other obstacles.



Volvo Penta Service Training Manual

Rosina Ehmann



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