

Item	Percent of "Other"	Percent of Total
Crude oil and blend stocks	-	85
Other operating costs		
Fuel oil, fuel gas	40.7	6.1
Electrical power	5.3	0.8
Maintenance	23.3	3.5
Operations	18	2.7
Catalysts and chemicals	12.7	1.9
<b>Totals</b>	<b>100</b>	<b>100</b>

# Guide To Refinery Operating Costs Process Costimating

**G Psacharopoulos**



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